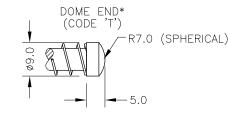


NOTE: SENSORS ARE MADE IN FOUR STANDARD LENGTHS. TRAVEL: (mm) BODY LENGTH: (mm) 'Y' FLANGE CALIBRATED MECHANICAL 'X' <u>STANDARD</u> 0-51 TO 0-70 70 138.0 132.5 0-71 TO 0-100 100 162.5 168.0



ELECTRICAL OPTIONS/ SPECIFICATIONS OUTPUT <u>OUTPUT</u> **SUPPLY** OPTION 0.5 TO 4.5V RATIOMETRIC 5V STANDARD 0.5 TO 9.5V 24V BUFFERED 0.5 TO 4.5V 24V 24V 4 TO 20mA SUPPLY CURRENT 12mA TYP. 20mA MAX. PLUS O/P CURRENT CABLE: 0.2mm², O/A SCREEN, PUR JACKET - SUPPLIED WITH 50cm OR REQUIRED LENGTH IN cm. e.g. 'L50' 3-CORE: JACKET Ø4mm CABLE/CONNECTOR* CONNECTIONS; 3 CORE CONNECTOR RED BLACK :3 WHITE OUTPUT SCREEN BODY *CONNECTORS; MAXIMUM CONDUCTOR CROSS SECTION 0.25mm2 RANGE OF DISPLACEMENT FROM 0-2mm TO 0-50mm e.g.36, IN INCREMENTS OF 1mm. BODY MATERIAL: - STAINLESS STEEL. FLANGE BASE MATERIAL: - STAINLESS STEEL (CODE 'N') FURTHER OPTIONS: SINGLE PAIR OF BODY CLAMPS (CODE 'P') SPRUNG PLUNGER, TO EXTENDED POSITION (CODE 'R') DOME END (CODE 'T') IN CONJUNCTION WITH SPRUNG PLUNGER (CODE 'R')* PLUNGER FREE (CODE 'V') N.b. NOT AVAILABLE WITH SPRUNG OPTIONS. $\widehat{\geq}$ 3.0 ⊍ 2.0 1.0 50 60 70 80 90 100

> STROKE (mm) SPRING FORCE v STROKE (CODE 'R')

R7.0 (SPHERICAL)

Α	FIRST ISSUE - RAN1063/RAN1068.	PDM
В	RANGE NOTE AMENDED ~ RAN1200	PDM
С	4 TO 20mA ADDED RAN1256	RDS

THE PLUNGER RETRACTS 8mm FROM START OF CALIBRATED TRAVEL (2mm FOR SPRUNG VERSIONS) AND EXTENDS 11mm* BEYOND END OF MECHANICAL TRAVEL. *DOES NOT INCLUDE DIFFERENCE BETWEEN CALIBRATED AND MECHANICAL TRAVEL, DIMENSIONS ARE NOMINAL. 'V' CODED PLUNGER WILL DEPART SENSOR BODY.

DRAWINGS NOT TO BE CHANGED WITHOUT REFERENCE TO THE CHANGE PROCEDURE. CHANGES TO PARTS USED IN INTRINSICALLY SAFE PRODUCT MUST BE APPROVED BY THE AUTHORISED PERSON THIS IS AN UNCONTROLLED PRINT AND WILL NOT BE UPDATED.

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A B	25/11/15 06/09/17	6 -C1	CHECKED BY	X ±0.4 X.X ±0.2 X.XX ±0.1
С	06/09/18	Ψ ~ ¬		DIMS mm
		DESCRIPTION	1	
		P138 MID STROKE SLIM- LINE LINEAR POSITION SENSOR		LIM-
				NC
SCA	LE 10mm	DRAWING F	P138-11	REV C



LIPS® P138 MID STROKE SLIM-LINE LINEAR POSITION SENSOR

Position feedback for industrial and scientific applications

- Non-contacting inductive technology to eliminate wear
- Travel set to customer's requirement
- Compact 19 mm diameter body
- High durability and reliability
- High accuracy and stability
- Sealing to IP67

As a leading designer and manufacturer of linear, rotary, tilt and intrinsically safe position sensors, Positek® has the expertise to supply a sensor to suit a wide variety of applications.

Our P138 LIPS® (Linear Inductive Position Sensor) is an affordable, durable, accurate position sensor designed for a wide range of industrial applications. It is particularly suitable for OEMs seeking good sensor performance in situations where a small diameter, short-bodied sensor is needed and cost is important. The unit is compact and space-efficient, being responsive along almost its entire length, and like all Positek® sensors provides a linear output proportional to travel. Each unit is supplied with the output calibrated to the travel required by the customer, from 51 to 100mm and with full EMC protection built in.

Overall performance, repeatability and stability are outstanding over a wide temperature range.

The sensor has a compact 19 mm diameter stainless steel body, is easy to install and set up. Mounting options include body clamps or a stainless steel mounting flange with two 3.2 mm by 30 degree wide slots on a 25 mm pitch. The stainless steel plunger can be supplied free or captive, with female M4 thread, or spring-loaded with a ball end. The P138 also offers a range of mechanical options, environmental sealing is to IP67.



SPECIFICATION

Dimensions
Body diameter 19 mm
Body Length: Dependant on calibrated travel & mounting option
Calibrated Travel Standard Flange mounted
51 mm to 70 mm 132.5 mm 138 mm

51 mm to 70 mm 132.5 mm 138 mm 71 mm to 100 mm 162.5 mm 168 mm Plunger Ø 6mm

For full mechanical details see drawing P138-11 Independent Linearity $\leq \pm 0.25\%$ FSO @ 20°C $\leq \pm 0.1\%$ FSO @ 20°C available upon request.

Temperature Coefficients $\leq \pm 0.1\%$ FSO @ 20°C available upon request $< \pm 0.01\%$ /°C Gain &

Environmental Temperature Limits
Operating -40°C to +125°C standard
-20°C to +85°C buffered

-20°C to +85°C buffered
Storage -40°C to +125°C
Sealing IP67
EMC Performance EN 61000-6-2, EN 61000-6

EMC Performance EN 61000-6-2, EN 61000-6-3
Vibration IEC 68-2-6: 10 g
Shock IEC 68-2-29: 40 g
MTBF 350,000 hrs 40°C Gf
Drawing List

P138-11 Sensor Outline Drawings, in AutoCAD® dwg or dxf format, available on request.

Do you need a position sensor made to order to suit a particular installation requirement or specification? We'll be happy to modify any of our designs to suit your needs please contact us with your requirements.







LIPS® P138 MID STROKE SLIM-LINE LINEAR POSITION **SFNSOR**

Position feedback for industrial and scientific applications

How Positek's PIPS® technology eliminates wear for longer life

Positek's PIPS® technology (Positek Inductive Position Sensor) is a major advance in displacement sensor design. PIPS®-based displacement transducers have the simplicity of a potentiometer with the life of an LVDT/RVDT.

 $\mathsf{PIPS}^{\circledast}$ technology combines the best in fundamental inductive principles with advanced micro-electronic A PIPS® sensor, based integrated circuit technology. on simple inductive coils using Positek's ASIC control technology, directly measures absolute position giving a DC analogue output signal. Because there is no contact between moving electrical components, reliability is high and wear is eliminated for an exceptionally long life.

PIPS® overcomes the drawbacks of LVDT technology - bulky coils, poor length-to-stroke ratio and the need for special magnetic materials. It requires no separate signal conditioning.

Our LIPS® range are linear sensors, while RIPS® are rotary units and TIPS® are for detecting tilt position. Ask us for a full technical explanation of PIPS®

We also offer a range of ATEX-qualified intrinsicallysafe sensors.

TABLE OF OPTIONS

CALIBRATED TRAVEL: Factory set to any length from 0-51mm to 0-100mm (e.g. 76mm).

ELECTRICAL INTERFACE OPTIONS

OUTPUT SIGNAL SUPPLY INPUT **OUTPUT LOAD** Standard: 0.5-4.5V dc ratiometric +5V dc nom. ± 0.5 V. $5k\Omega$ min. Buffered: 0.5-4.5V dc +24V dc nom. + 9-28V. $5k\Omega$ min. 0.5-9.5V dc +24V dc nom. + 13-28V. $5k\Omega$ min. 4-20mA +24V dc nom. + 13-28V. 300R Max. 10mA typical, 20mA max. plus O/P current **Supply Current**

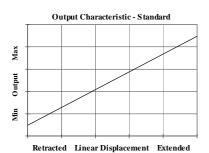
CONNECTOR/CABLE OPTIONS

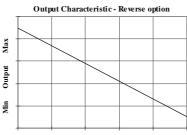
Connector - M8 IEC 60947-5-2 IP67 Cable with M8 gland IP67 Cable length >50 cm - please specify length in cm

MOUNTING OPTIONS

Flange, Body Tube Clamp.

PUSH ROD OPTIONS – standard retained with M4x0.7 female thread Sprung loaded (spring supplied loose), Dome end (sprung loaded) or Free.



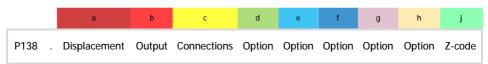


Retracted Linear Displacement Extended

For further information please contact: www.positek.com sales@positek.com Tel: +44(0)1242 820027 fax: +44(0)1242 820615 Positek Ltd, Andoversford Industrial Estate, Cheltenham GL54 4LB U.K.



LIPS® SERIES P138 Mid Stroke Slim-Line Position Sensor



a Displacement (mm)		Value			
Displacement in mm	e.g. 0 - 66 mm	66			
b Output					
Supply V dc	Outnut	Codo			
V _s (tolerance)	Output	Code			
+5V (4.5 - 5.5V)	0.5 - 4.5V (ratiometric with supply)	Α			
+24V nom. (13 - 28V)	0.5 - 9.5V	С			
+24V nom. (9 - 28V)	0.5 - 4.5V	G			
+24V nom. (13 - 28V)	4 - 20mA 3 wire Source	Н			
C Connections Cable or Connector Code					
Connector	IP67 M8 IEC 60947-5-2	J			
Cable Gland	IP67 M8	Lxx			
*Supplied with 50 cm as standard, specify required cable length specified in cm. e.g. L2000 specifies cable gland with 20 metres of cable. Nb: restricted cable pull strength.					
d Housing		Code			
Standard - default		blank			
Flange Mount		N			
o Dody Fittings		Codo			
e Body Fittings		Code			
None - default		blank			
, ,					
None - default		blank			
None - default Body Clamps - 1 pair		blank P			
None - default Body Clamps - 1 pair f Sprung Plunger	Captive plunger only.	blank P Code			
None - default Body Clamps - 1 pair f Sprung Plunger None - default	Captive plunger only.	blank P Code blank			
None - default Body Clamps - 1 pair f Sprung Plunger None - default Spring Extend	Captive plunger only. Female Thread M4x0.7x7 deep	blank P Code blank R			
None - default Body Clamps - 1 pair f Sprung Plunger None - default Spring Extend g Plunger Fittings		blank P Code blank R Code			
None - default Body Clamps - 1 pair f Sprung Plunger None - default Spring Extend g Plunger Fittings None - default Dome end	Female Thread M4x0.7x7 deep	blank P Code blank R Code blank T			
None - default Body Clamps - 1 pair f Sprung Plunger None - default Spring Extend g Plunger Fittings None - default Dome end h Plunger Options	Female Thread M4x0.7x7 deep Required for option 'R'	blank P Code blank R Code blank T Code			
None - default Body Clamps - 1 pair f Sprung Plunger None - default Spring Extend g Plunger Fittings None - default Dome end h Plunger Options Captive - default	Female Thread M4x0.7x7 deep Required for option 'R'	blank P Code blank R Code blank T Code blank			
None - default Body Clamps - 1 pair f Sprung Plunger None - default Spring Extend g Plunger Fittings None - default Dome end h Plunger Options	Female Thread M4x0.7x7 deep Required for option 'R'	blank P Code blank R Code blank T Code			
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None - default Body Clamps - 1 pair f Sprung Plunger None - default Spring Extend g Plunger Fittings None - default Dome end h Plunger Options Captive - default Non-captive j Z-code ≤± 0.1% @20°C Independence of the policy of the poli	Female Thread M4x0.7x7 deep Required for option 'R' Plunger is retained Plunger can depart body Indent Linearity displacement between In 'J' with length required in cm i.e. J100 speci-	blank P Code blank R Code blank T Code blank V Code			

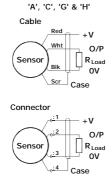


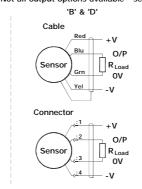
Installation Information

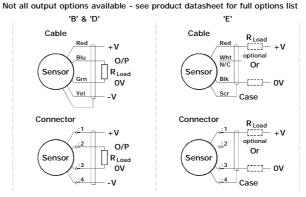
LIPS® P138 MID STROKE SLIM-LINE LINEAR POSITION SENSOR

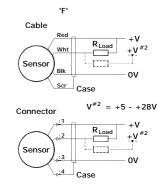
Output Option	Output Description:	Supply Voltage: V _s (tolerance)	Load resistance: (include leads for 4 to 20mA O/Ps)
А	0.5 - 4.5V (ratiometric with supply)	+5V (4.5 - 5.5V)	≥ 5kΩ
С	0.5 - 9.5V	+24V nom. (13 - 28V)	≥ 5kΩ
G	0.5 - 4.5V	+24V nom. (9 - 28V)	≥ 5kΩ
Н	4 –20mA	+24V nom. (13 - 28V)	300R MAX











Gain and Offset Adjustment: Not available.

Mechanical Mounting: Flange mounted or by clamping the sensor body - body clamps are available, if not already ordered. The flange slots are 3.2 mm by 30 degrees wide on a 25 mm pitch.

Output Characteristic: Plunger extended, at start of normal travel, from mounting face by:

Standard body: 36.5 mm Flanged body: 34 mm*

*Note: where ball end option is fitted add 5 mm.

The output increases as the plunger extends from the sensor body, the calibrated stroke is between 51 mm and 100 mm.

Incorrect Connection Protection levels:
A Not protected – the sensor is not protected against either reverse polarity or over-voltage. The risk of damage should be minimal where the supply current is limited to less than 50mA.

Supply leads diode protected. Output must not be taken outside 0 to 12V. C & G Supply and output lead diode protected. Do take output negative of 0 volts.

