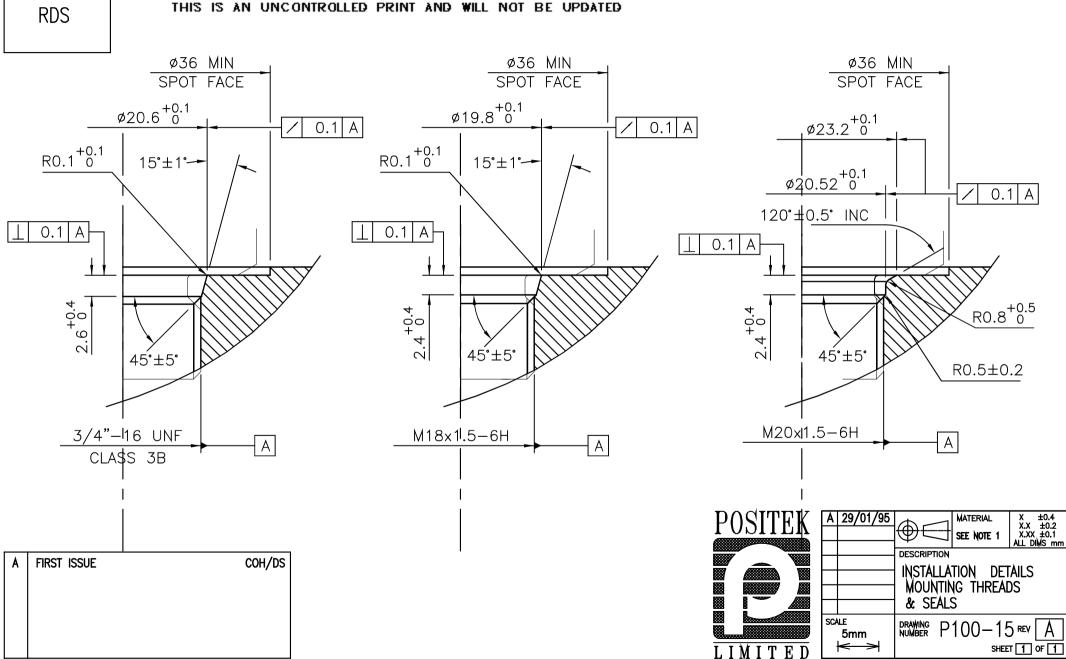
OUTPUT IP65 CONNECTOR DIN 43650 C (CODE J) 43 (STANDARD) 48 (BUFFERED) -26 NOM. Ø30 SEAL FACE CA ₩ľ 3-END OF TARGET AT START OF CALIBRATED O/P NOM. ۲-٦ Offe ŝ. 4 <u>zananandana</u>n 37 <u>watantananana</u> CA 3 ø13 し Ð CARANTARA CARANTAR and the second £ Ø7. S - OPTION 'V' SHOWN *(**-**−16-—28 NOM.—— -30 A/F -14-RA TARGET TUBES: STAINLESS STEEL 316 Ø9.45 IN 12.7 BO IP67 CABLE GLAND (CODE 'Lxx') -31.5-- 36.0 -21 NOM. 🔫 -TRAVEL + 58 MAX.--STROKE + 30--DIMENSION "X" A/F PISTON BORE Ø12.7/13.5 COUNTERSINK TO Ø15.7 <u>5</u> Office SECTION A-A (Ð) ø22.00-ø21.00-19.00 4 ø12. 1.10-IP67 SHORT CABLE GLAND -6.00___A Ø4 VENT HOLES-- AXIAL (CODE 'Mxx') -9.00 GAIN AND OFFSET ADJUSTMENTS SEALED (CODE 'Y') -2 NOM. WASHER, WAVY WASHER AND CIRCLIP SUPPLIED FLANGE OPTION 'V' CIRCLIP FITTING -----(ALLOWS ±1 CONCENTRICITY ERRORS) A/F 4 HOLES Ø4.2 ON Ø23.9 PCD \bigcirc М - "X" ---MINIMUM 'X' DIMENSION IS EQUAL TO THE FLANGE THICKNESS. Office -6.00 PISTON BORE Ø12.7/13.5 COUNTERSINK TO Ø14.10/14.20 -5 Ð ø32.80 Е TRAVEL + 30 DIM 'Y' ø12. A FIRST ISSUE RDS CE FLANGE OPTION 'W' SCREW FITTING (EQUIVALENT TO MTS 201542 MAGNET) (ALLOWS ±0.8 CONCENTRICITY ERRORS) DRAWINGS NOT TO BE CHANGED WITHOUT REFERENCE TO THE CHANGE PROCEDURE. CHANGES TO PARTS USED IN INTRINSICALLY SAFE PRODUCT MUST BE APPROVED BY THE AUTHORISED PERSON THIS IS AN UNCONTROLLED PRINT AND WILL NOT BE UPDATED.

ELECTRICAL OPTIONS/ SPECIFICATIONS OUTPUT SUPPLY 0.5 TO 4.5V RATIOMETRIC 5V 5V ±15V ±5V ±15V 0.5 TO 9.5V 24V ±10V ±15V G 0.5 TO 4.5V SUPPLY CURRENT 12mA TYP. 20mA MAX. BUFFERED E 4 TO 20mA 2-WIRE 4 TO 20mA 3-WIRE SINK 24V H 4 TO 20mA 3-WIRE SOURCE 24V SINK VERSION OUTPUT COMPLIANCE 5-28V SOURCE VERSION DRIVE 300Ω MAX TO 0V
CABLE: 0.2mm ² , O/A SCREEN, PUR JACKET – SUPPLIED WITH 50cm OR REQUIRED LENGTH IN cm. e.g. 'L50' 3-CORE: JACKET Ø4mm 4-CORE: JACKET Ø4.6mm CABLE/CONNECTOR* CONNECTIONS; 3 CORE 4 CORE CONNECTOR RED RED :1 +Ve
BLACK GREEN :3 OV YELLOW :4 -Ve - OPTIONS: B OR D WHITE BLUE :2 OUTPUT SCREEN SCREEN :4 BODY - OPTIONS: A, C, E-H
*CONNECTORS; MAXIMUM CONDUCTOR CROSS SECTION 0.75mm ² RANGE OF DISPLACEMENT FROM 0-400mm TO 0-1485mm IN INCREMENTS OF 1mm.
BODY MATERIAL: STAINLESS STEEL.



А	29/9/18		CHECKED BY		
		\odot		X.X ±0.2 X.XX ±0.1	
		Ţ		DIMS mm	
		DESCRIPTION	4		
		P130 LIPS LONG STROKE			
		IN-CYLINDER LINEAR			
		POSITION	SENSOR		
SCALE 10mm		DRAWING NUMBER F	P130-11	REV A	
T			SHEE	T 1 OF 1	
			I SENSOR P130-11 SHEE		



AT REV.

DRAWING NOT TO BE CHANGED WITHOUT REFERENCE TO THE CHANGE PROCEEDURE. CHANGES TO PARTS USED IN INTRINSICALLY SAFE PRODUCT MUST BE APPROVED BY THE AUTHORISED PERSON



LIPS[®] P130 LONG STROKE IN-CYLINDER LINEAR POSITION SENSOR

High-resolution position feedback for hydraulic and pneumatic cylinders

- Non-contacting inductive technology to eliminate wear
- Travel set to customer's requirement
- Compact and self-contained
- High durability and reliability
- High accuracy and stability
- Sealing to IP65/IP67 as required

As a leading designer and manufacturer of linear, rotary, tilt and intrinsically safe position sensors, Positek[®] has the expertise to supply a sensor to suit a wide variety of applications.

Our P130 LIPS[®] (Linear Inductive Position Sensor) is an affordable, durable, high-accuracy position sensor designed for demanding hydraulic or pneumatic cylinder position feedback applications where service life, environmental resistance and cost are important. It is particularly suitable for OEMs seeking good sensor performance for arduous applications such as industrial machinery. Overall performance, repeatability and stability

Overall performance, repeatability and stability are outstanding over a wide temperature range. The unit is highly compact and space-efficient, being responsive along almost its entire length. Like all Positek[®] sensors it provides a linear output proportional to travel. Each unit is supplied with the output calibrated to the travel required by the customer, any stroke from 0-400mm to 0-1485mm and with full EMC protection built in.

The sensor is very rugged, being made of stainless steel with an inert fluoropolymersheathed probe with the option of either an aluminium or stainless steel target tube. The sensor is easy to install in cylinders and has a wide range of mechanical and electrical options. Environmental sealing is to IP65 or IP67 depending on selected cable or connector options.



SPECIFICATION

Dimensions Body diameter Body Length (to seal face) Probe Length (from seal face) Target Tube Length For full mechanical details see dr.	calibrated travel + 30 mm
Independent Linearity	≤ ± 0.25% FSO @ 20°C - up to 1000 mm ≤ ± 0.5% FSO @ 20°C - over 1000 mm
Temperature Coefficients	< ± 0.01%/°C Gain & < ± 0.01%FS/°C Offset
Frequency Response	 > 10 kHz (-3dB) > 300 Hz (-3dB) 2 wire 4 to 20 mA
Resolution Noise	Infinite < 0.02% FSO
Environmental Temperatur	
Operating	-40°C to +125°C standard
Operating	-20° C to $+85^{\circ}$ C buffered
Storage	-40° C to $+125^{\circ}$ C
Sealing	IP65/IP67 depending on connector / cable option
Hydraulic Pressure	350Bar
EMC Performance	EN 61000-6-2, EN 61000-6-3
Vibration (Electronics)	IEC 68-2-6: 10 g
Shock (Electronics)	IEC 68-2-29: 40 g
MTBF	350,000 hrs 40°C Gf
Drawing List	
P130-11	Sensor Outline & Typical Target Installation details
P100-15	Mounting Thread details

Drawings, in AutoCAD[®] dwg or dxf format, available on request.

Do you need a position sensor made to order to suit a particular installation requirement or specification? We'll be happy to modify any of our designs to suit your needs - please contact us with your requirements.





LIPS[®] P130 LONG STROKE IN-CYLINDER LINEAR POSITION SENSOR

High-resolution position feedback for hydraulic and pneumatic cylinders

How Positek's PIPS[®] technology eliminates wear for longer life

Positek's **PIPS**[®] technology (Positek Inductive Position Sensor) is a major advance in displacement sensor design. PIPS[®]-based displacement transducers have the simplicity of a potentiometer with the life of an LVDT/RVDT.

PIPS[®] technology combines the best in fundamental inductive principles with advanced micro-electronic integrated circuit technology. A PIPS[®] sensor, based on simple inductive coils using Positek's ASIC control technology, directly measures absolute position giving a DC analogue output signal. Because there is no contact between moving electrical components, reliability is high and wear is eliminated for an exceptionally long life.

PIPS[®] overcomes the drawbacks of LVDT technology – bulky coils, poor length-to-stroke ratio and the need for special magnetic materials. It requires no separate signal conditioning.

Our LIPS[®] range are linear sensors, while RIPS[®] are rotary units and TIPS[®] are for detecting tilt position. Ask us for a full technical explanation of PIPS[®] technology.

We also offer a range of ATEX-qualified intrinsically-safe sensors.

TABLE OF OPTIONS

CALIBRATED TRAVEL: Factory set to any length from 0-400mm to 0-1485mm (e.g. 508mm)

ELECTRICAL INTERFACE OPTIONS

OUTPUT SIGNAL Standard:	SUPPLY INPUT	OUTPUT LOAD
0.5-4.5V dc ratiometric	+5V dc nom. \pm 0.5V.	5kΩ min.
Buffered: 0.5-4.5V dc	+24V dc nom. + 9-28V.	5kΩ min.
±5V dc	±15V dc nom. ± 9-28V.	5kΩ min.
0.5-9.5V dc	+24V dc nom. + 13-28V.	5kΩ min.
±10V dc	±15 V dc nom. ± 13.5-28V.	5kΩ min.
Supply Current	10mA typical, 20mA maximum.	
4-20mA (2 wire)	+24 V dc nom. + 18-28V.	300Ω @ 24V.
(3 wire sink)	+24 V dc nom. + 13-28V.	950Ω @ 24V.
(3 wire source)	+24 V dc nom. + 13-28V.	300Ω max.
Sensors supplied with	access to output 'zero' and 'spar	' calibration

Sensors supplied with access to output 'zero' and 'span' calibration adjustments as standard. No access option available.

CONNECTOR/CABLE OPTIONS

Connector - Hirschmann GD series IP65 Cable with M12 gland or short gland IP67

Cable length >50 cm - please specify length in cm

MOUNTING THREAD OPTIONS

M18, M20, ¾ UNF 30 mm hex A/F, Ø 30 mm seal face. Supplied with O-ring seal.

TARGET TUBE

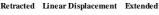
Stainless Steel (316) OD: 9.45 mm install in 12.7 min bore.

FLANGE OPTIONS

'Circlip Fit' style ' Screw Fit' style

Min Output Max

Output Characteristic - Standard





Output Characteristic - Reverse option

For further information please contact: www.positek.com sales@positek.com Tel: +44(0)1242 820027 fax: +44(0)1242 820615 Positek Ltd, Andoversford Industrial Estate, Cheltenham GL54 4LB U.K.

CE P130-17a

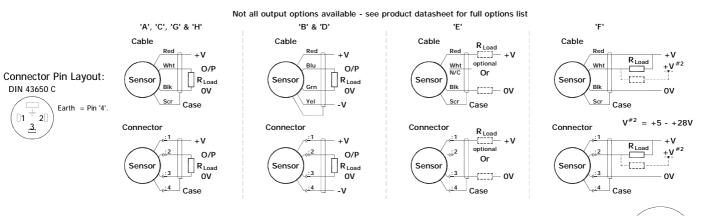
LIPS[®] SERIES P130 In-Cylinder Linear Position Sensor

	а	b	с	d	е	f	g	h
	P130 . Displacement	Output	Adjustments	Connections	Option	R	Option	Z-code
Displacement (mm)		Va	lue h	Z-code				
splacement in mm	e.g. 0 - 254 mm			onnector IP67 N	M12 IEC	60947-5	5-2 must hav	e options ٬۱
				onnector IP67 N				•
Output			C	onnector with c	able option	n 'J' with le e.	ength require	d in cm i.e.
Supply V dc V _s (tolerance)	Output	Co	ode					
5V (4.5 - 5.5V)	0.5 - $4.5V$ (ratiometric with supply)		A					
=15V nom. (±9 - 28V)	±5V	I	в					
-24V nom. (13 - 28V)	0.5 - 9.5V		c					
15V nom. (±13.5 - 28V)	±10V	I	D					
-24V nom. (18 - 28V)	4 - 20mA 2 wire		E					
+24V nom. (13 - 28V)	4 - 20mA 3 wire Sink		F					
24V nom. (9 - 28V)	0.5 - 4.5V		G					
-24V nom. (13 - 28V)	4 - 20mA 3 wire Source	I	н					
Calibration Adjustr	nents	Co	de					
ccessible - default		bla	ank					
ealed			Y					
Connections Cable o	r Connector	Cc	ode					
onnector	IP65 DIN 43650 'C'		J					
able Gland	IP67 M12	L	xx					
able Gland	IP67 Short	М	xx					
Supplied with 50 cm as standard	IP67 Short d, specify required cable length specified in tres of cable. Nb: restricted cable pull streng	cm. e.g. L200						
Supplied with 50 cm as standar pecifies cable gland with 20 me	d, specify required cable length specified in	cm. e.g. L200 gth.						
Supplied with 50 cm as standarr pecifies cable gland with 20 me Mounting Thread	d, specify required cable length specified in tres of cable. Nb: restricted cable pull streng	cm. e.g. L200 gth. Cc	00					
Supplied with 50 cm as standard pecifies cable gland with 20 me Mounting Thread 120 x 1.5	d, specify required cable length specified in tres of cable. Nb: restricted cable pull streng Hex. 30 mm A/F, Ø 30 mm sea	cm. e.g. L200 gth. Cc al	oo ode					
iupplied with 50 cm as standard pecifies cable gland with 20 me Mounting Thread 120 x 1.5 /4 16 UNF	d, specify required cable length specified in tres of cable. Nb: restricted cable pull streng Hex. 30 mm A/F, Ø 30 mm sea	cm. e.g. L200 gth. Cc al	ode N					
Supplied with 50 cm as standard pecifies cable gland with 20 me Mounting Thread 120 x 1.5 /4 16 UNF 118 x 1.5	d, specify required cable length specified in trees of cable. Nb: restricted cable pull streng Hex. 30 mm A/F, Ø 30 mm sea face. Supplied with O-ring seal.	cm. e.g. L200 gth. Cc al	ode N P					
Supplied with 50 cm as standarr Mounting Thread 120 x 1.5 14 16 UNF 118 x 1.5 ee P100-15 Drawing for Mating	d, specify required cable length specified in trees of cable. Nb: restricted cable pull streng Hex. 30 mm A/F, Ø 30 mm sea face. Supplied with O-ring seal.	cm. e.g. L200 gth. Cc al	ode N P					
Supplied with 50 cm as standard pecifies cable gland with 20 me MOUNTING Thread M20 x 1.5 3/4 16 UNF M18 x 1.5 See P100-15 Drawing for Mating Target Tube	d, specify required cable length specified in trees of cable. Nb: restricted cable pull streng Hex. 30 mm A/F, Ø 30 mm sea face. Supplied with O-ring seal.	cm. e.g. L200 gth. al	ode N P T					
Supplied with 50 cm as standars Mounting Thread 120 x 1.5 14 16 UNF 118 x 1.5 see P100-15 Drawing for Mating Target Tube tainless Steel 316	d, specify required cable length specified in trees of cable. Nb: restricted cable pull streng Hex. 30 mm A/F, Ø 30 mm sea face. Supplied with O-ring seal. Thread Details.	cm. e.g. L200 gth. al	oo ode N P T T					
Supplied with 50 cm as standarr pecifies cable gland with 20 me MOUNTING Thread M20 x 1.5 B/4 16 UNF M18 x 1.5 Siee P100-15 Drawing for Mating Target Tube Stainless Steel 316	d, specify required cable length specified in trees of cable. Nb: restricted cable pull streng Hex. 30 mm A/F, Ø 30 mm sea face. Supplied with O-ring seal. Thread Details. OD: 9.45 mm	cm. e.g. L200 gth. al	oo ode N P T T		'xx'			
specifies cable gland with 20 me Mounting Thread M20 x 1.5 3/4 16 UNF M18 x 1.5 See P100-15 Drawing for Mating f Target Tube Stainless Steel 316 See P130-12 Drawing for Typical	d, specify required cable length specified in trees of cable. Nb: restricted cable pull streng Hex. 30 mm A/F, Ø 30 mm sea face. Supplied with O-ring seal. Thread Details. OD: 9.45 mm Target Installation details. ting Flange Please specify flange position i mm.	cm. e.g. L200 gth. al Cc Cc n V	oo ode N P T T ode R	←	[,] xx'	'xx' = Dist	ance from er	d of tube to
Supplied with 50 cm as standarr Mounting Thread M20 x 1.5 M18 x 1.5 ee P100-15 Drawing for Mating Target Tube Stainless Steel 316 ee P130-12 Drawing for Typical Target Tube Mount	d, specify required cable length specified in trees of cable. Nb: restricted cable pull streng Hex. 30 mm A/F, Ø 30 mm sea face. Supplied with O-ring seal. Thread Details. OD: 9.45 mm Target Installation details. ting Flange Please specify flange position i	cm. e.g. L200 gth. al Cc Cc Cc n V	oo ode P T ode R	← 		'xx' = Dist	ance from en	d of tube to



Installation Information LIPS[®] P130 LONG STROKE IN-CYLINDER LINEAR POSITION **SENSOR**

Output Option	Output Description:	Supply Voltage: V _s (tolerance)	Load resistance: (include leads for 4 to 20mA O/Ps)
А	0.5 - 4.5V (ratiometric with supply)	+5V (4.5 - 5.5V)	≥ 5kΩ
В	±5V	±15V nom. (±9 - 28V)	≥ 5kΩ
С	0.5 - 9.5V	+24V nom. (13 - 28V)	≥ 5kΩ
D	±10V	±15V nom. (±13.5 - 28V)	≥ 5kΩ
E	4 - 20mA 2 wire Current Loop	+24V nom. (18 - 28V)	\approx 0 - 300 Ω max. @24V ~ 1.2 to 6V across 300 $\{R_L \mbox{ max.}$ = (Vs - 18) / 20 $^{\cdot3}\}$
F	4 - 20mA 3 wire Sink	+24V nom. (13 - 28V)	$\approx 0 - 950 \Omega \text{ max. } @24V \sim 3.8 \text{ to } 19V \text{ across } 950 \Omega \{R_L \text{ max. } = (V_s - 5) \ / \ 20^{\cdot 3}\}$
G	0.5 - 4.5V	+24V nom. (9 - 28V)	≥ 5kΩ
Н	4 - 20mA 3 wire Source	+24V nom. (13 - 28V)	\approx 0 - 300 Ω max. ~ 1.2 to 6V across 300 Ω



Gain and Offset Adjustment: (Where accessible - Typically \pm 10% Min available) To adjust the gain of offset use a small potentiometer adjuster or screwdriver 2mm across. Do not apply too much force on the potentiometers.

Offset. Mechanical Mounting: Via mounting thread, maximum tightening torque: 100Nm. See drawing Gain Gain P100-15, Installation Details Mounting Threads & Seals. An O ring seal is provided, size BS908 for M20 & 3/4 UNF thread or 14.3 x 2.4 for M18 thread. Install the target tube using the flange provided to fix into the piston rod. The target tube is intended to have some lateral freedom of movement to allow for misalignments in the assembly. The end of the target tube can be proud or flush with the piston end face as required. It is assumed that the sensor and target mounting points share a common earth.

Output Characteristic: Target position at start of normal travel is 36.0 mm from seal The output increases as the target is moved away from the sensor body, the face. calibrated stroke is between 400 mm and 1485 mm.

Incorrect Connection Protection levels:-

- Not protected the sensor is not protected against either reverse Α polarity or over-voltage. The risk of damage should be minimal where the supply current is limited to less than 50mA.
- Standard Output Characteristic Мах Rin Retracted Extended Linear Displacement

Output

Calibration Adjustments

 \bigcirc

- Supply leads diode protected. Output must not be taken outside \pm 12V. Supply leads diode protected. Output must not be taken outside 0 to 12V. B & D
- C & G
- E, F & H Protected against any misconnection within the rated voltage.

