

CONNECTIONS BETWEEN PROBE AND ELECTRONICS MODULE: FOUR WIRES; RED, BLACK, GREEN AND YELLOW, LENGTH: 300, CROSS SECTION: 0.25mm², WIRES POTTED IN PROBE HOUSING. INTERCONNECTIONS MUST BE PROTECTED FROM WATER INGRESS AND STRAIN RELIVED.

G	ADDITIONAL DIMS/VIEWS ADDED.	PDM
Н	APPROVAL STANDARDS UPDATED - RAN465.	PDM
J	OPTION 'S' REMOVED - RAN1035.	PDM
K	RANGE WAS 50-600mm RAN1056	RDS
L	TARGET NOTES AMENDED ~ RAN1114	PDM
М	5-CORE OPTION ADDED ~ RAN1102	PDM
N	RANGE NOTE AMENDED ~ RAN1200	PDM

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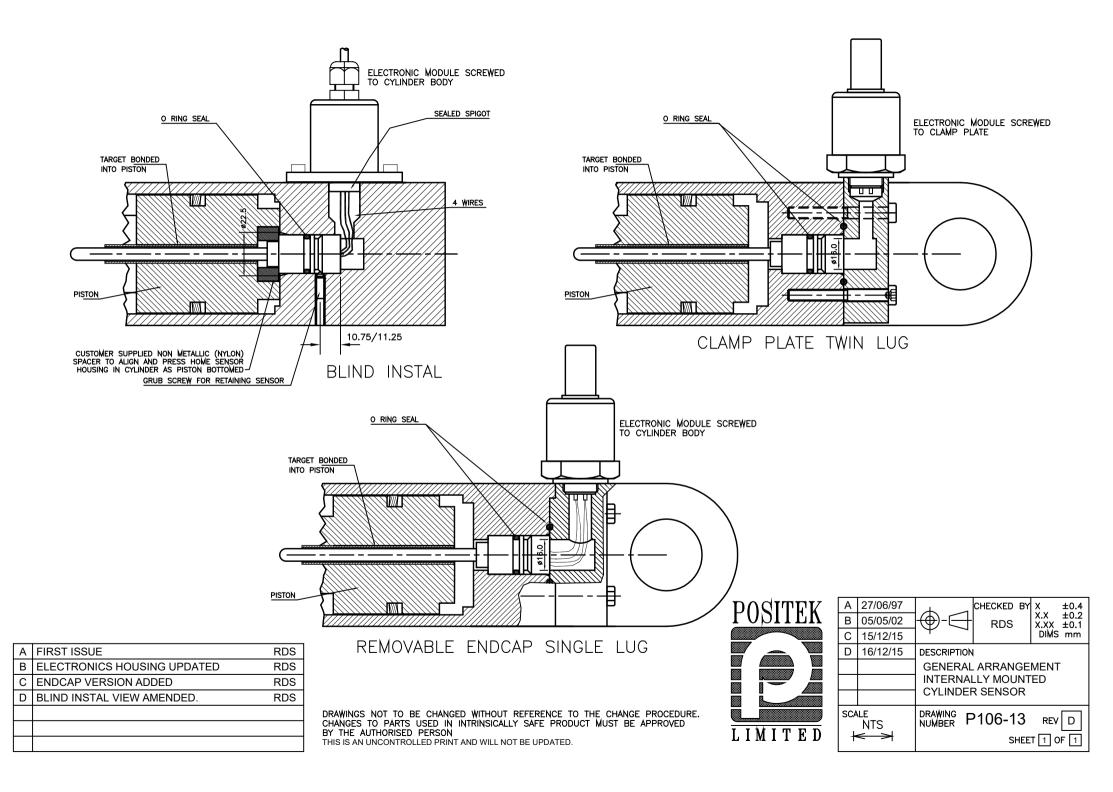
DRAWINGS NOT TO BE CHANGED WITHOUT REFERENCE TO THE CHANGE PROCEDURE. CHANGES TO PARTS USED IN INTRINSICALLY SAFE PRODUCT MUST BE APPROVED BY THE AUTHORISED PERSON

THIS IS AN UNCONTROLLED PRINT AND WILL NOT BE UPDATED.

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ELECTRICAL OPTIONS/ SPECIFICATIONS

G	05/07/11		CHECKED BY	
Н	10/03/14	((()) (() () () () () () () () () () () () () () 	RDS	X.X ±0.2 X.XX ±0.1
J	29/06/15	4 ~		DIMS mm
Κ	9/11/15	DESCRIPTION		
L	18/10/16	X106 IS INT'NAL MOUNTED		
М	11/04/17	CYLINDER SENSOR WITH		
Ν	30/08/17	EXTERNAL ELECTRONICS		
scale 10mm		DRAWING >	(106-11	REV N
 			SHEE	T 1 OF 1



TARGET TUBE OPTION NOTES:-1. SPECIFY TUBE MATERIAL; CODE:-'R' STAINLESS STEEL 316 Ø9.45.
'S' ALUMINIUM 6063 Ø3/8" (9.2–9.8). NOTE! ONLY AVAILABLE WITH P100 OR P106 VERSIONS.

2. SPECIFY FLANGE TYPE; CODE: 'U', 'Vn', Wn' OR 'Xn' ~ SEE DETAILS BELOW.

3. SPECIFY DIMENSION n (mm), NOT APPLICABLE CODE 'U' PLAIN TUBE. -LENGTH: DISPLACEMENT + 30 (FOR 100mm DISPLACEMENT LENGTH = 130)-STANDARD PLAIN, CODE 'U' DIM 'n' -SEE NOTE 3. -MIN. 10.92 ø19.94 19.84 PENNY & GILES HLP100, CODE 'V' STAINLESS STEEL DIM 'n' ⊢SEE NOTE 3. - MIN. 6 ø4.4 2 PLACES-Ø24.60 -P.C.D. ø17.0 TEMPOSONICS (M4 FIXING), CODE 'W' STAINLESS STEEL 6.0 ø11.20 11.15 ø11.20 DIM 'n' SEE NOTE 3.→ MIN. 7 7.0 ø15.50-PARKER HANNIFIN, CODE 'X' STAINLESS STEEL STAINLESS STEEL CHECKED BY X ±0.4 X.X ±0.2 RDS X.XX ±0.1 DIMS mm D 12/07/05 E 16/10/06 TARGET TUBE MOUNTING NOTES, SEE DRAWING P100-12. F 24/09/08 D MINIMUM 'X' DIMENSIONS ADDED PDM G 13/11/08 H 11/12/12 E MATERIAL OPTION REMOVED. PDM TARGET TUBE AND FLANGE OPTIONS (LIPS 100/106) F MAT'L OPTION REINSTATED RAN221. PDM J 23/07/14 G X DIM FOR PH FLANGE SHOWN RAN225 K 30/11/16 RDS H 9.45 WAS 9.5 RAN396 DRAWINGS NOT TO BE CHANGED WITHOUT REFERENCE TO THE CHANGE PROCEDURE. CHANGES TO PARTS USED IN INTRINSICALLY SAFE PRODUCT MUST BE APPROVED BY THE AUTHORISED PERSON RDS SCALE DRAWING TG24-11 REV K 5mm J REDRAWN, PH FLANGE ROTATED RAN507. PDM LIMITED SHEET 1 OF 1 THIS IS AN UNCONTROLLED PRINT AND WILL NOT BE UPDATED. K NOTE 1 AMENDED ~ RAN1114. PDM



LIPS® X106 INTERNALLY MOUNTED CYLINDER SENSOR WITH EXTERNAL ELECTRONICS

INTRINSICALLY SAFE FOR HAZARDOUS GAS/VAPOUR ATMOSPHERES

- Intrinsically safe for Gas to: Ex II 1G
- Non-contacting inductive technology to eliminate wear
- Travel set to customer's requirement
- High durability and reliability
- High accuracy and stability
- Sealing to IP65/IP67 as required

As a leading designer and manufacturer of linear, rotary, tilt and intrinsically safe position sensors, Positek® has the expertise to supply a sensor to suit a wide variety of applications.

Our intrinsically safe X106 LIPS® Sensor) Position Inductive incorporates electronics system EX07 which is ATEX / IECEx approved for use in potentially explosive gas/vapour atmospheres. The X106 is designed for demanding hydraulic or pneumatic cylinder position feedback applications where service life, environmental resistance and cost are important and is ideal for OEMs seeking good sensor performance for arduous applications in hazardous areas.

Overall performance, repeatability and stability are outstanding over a wide temperature range. The unit is highly compact and space-efficient, being responsive along almost its entire length. Like all Positek® sensors it provides a linear Like all Positek® sensors it provides a linear output proportional to travel, each unit is supplied with the output calibrated to the travel required by the customer, from 5 to 800mm and with full EMC protection built in.

The X106 is very rugged, being made of stainless steel with an inert fluoropolymersheathed probe with a stainless steel target tube. The probe and target are easy to install, as is the electronics module which has a range of mounting options. Environmental sealing is to IP65 or IP67 depending on selected cable or connector options.



SPECIFICATION

Dimensions 20 mm calibrated travel + 62 mm Probe Diameter Probe Length: Electronics Module Diameter 35 mm

Electronics Module Length 40 or 42 mm (dependant on mounting option)

Target Tube Length calibrated travel + 30 mm

For full mechanical details see drawings X106-11
Power Supply +5V dc nom. \pm 0.5V, 10mA typ 20mA max 0.5-4.5V dc ratiometric, Load: $5k\Omega$ min. ndependent Linearity $\leq \pm$ 0.25% FSO @ 20°C - up to 450 mm Power Supply **Output Signal** Independent Linearity

≤ ± 0.5% FSO @ 20°C - oper 450 mm < ± 0.01%/°C Gain & < ± 0.01%FS/°C Offset > 10 kHz (-3dB) **Temperature Coefficients** Frequency Response Resolution Infinite

< 0.02% FSO Noise Intrinsic Safety

Ex ia IIC T4 Ga (Ta = -40° C to $+80^{\circ}$ C)

Approval only applies to the specified ambient temperature range and atmospheric conditions in the range 0.80 to 1.10 Bar, oxygen ≤ 21%

Ui: 11.4V, Ii: 0.20A, Pi: 0.51W. Ci: 1.16μF, Li: 50μΗ Sensor Input Parameters

(connector option/s)

(cable option/s) Ci: 1.36µF, Li: 860µH with 1km max. cable Environmental Temperature Limits

-40°C to +80°C -40°C to +125°C Operating

Storage IP65/IP67 depending on connector / cable option Sealing

Hydraulic Pressure 350Bar EN 61000-6-2, EN 61000-6-3 EMC Performance

IEC 68-2-6: 10 g IEC 68-2-29: 40 g 350,000 hrs 40°C Gf Vibration 10 g Shock MTBF

Drawing List X106-1 Sensor Outline

P106-13 Typical Target Installation details Optional Target Tube Flange details

Drawings, in AutoCAD® dwg or dxf format, available on request.

Do you need a position sensor made to order to suit a particular installation requirement or specification? We'll be happy to modify any of our designs to suit your needs please contact us with your requirements.









LIPS® X106 INTERNALLY MOUNTED CYLINDER SENSOR WITH EXTERNAL ELECTRONICS

INTRINSICALLY SAFE FOR HAZARDOUS GAS/VAPOUR ATMOSPHERES

Intrinsically safe equipment is defined as "equipment which is incapable of releasing sufficient electrical or thermal energy under normal or abnormal conditions to cause ignition of a specific hazardous atmosphere mixture in its most easily ignited concentration."

ATEX / IECEx approved to;

Ex II 1G

Ex ia IIC T4 Ga (Ta = -40° C to $+80^{\circ}$ C)

Designates the sensor as belonging to; Group II: suitable for all areas except mining, Category 1 G: can be used in areas with continuous, long or frequent periods of exposure to hazardous gas (Zone 0).

Protection class ia, denotes intrinsically safe for all zones Apparatus group IIC: suitable for IIA to IIC explosive gas. Temperature class T4: maximum surface temperature under fault conditions 135°C.

Ambient temperature range extended to -40°C to +80°C

It is imperative Positek[®] intrinsically safe sensors be used in conjunction with a galvanic barrier to meet the requirements of the product certification. The Positek X005 Galvanic Isolation Amplifier is purpose made for Positek IS sensors making it the perfect choice. Refer to the X005 datasheet for product specification and output configuration options.

Safety Parameters:-

Ui: 11.4V, Ii: 0.20A, Pi: 0.51W Ci = 1.36µF* Li = 860µH* Li = 860µH* (cable option/s) Li = 50µH (connector option/s) $Ci = 1.16 \mu F$

*Figures for 1km cable where: Ci = 200pF/m & Li = 810nH/m

Sensors can be installed with a maximum of 1000m of cable.

Cable characteristics must not exceed:-Capacitance: ≤ 200 pF/m for max. total of: 200 nF. Inductance: ≤ 810 nH/m for max. total of: 810 µH

For cable lengths exceeding 10 metres a five wire connection is recommended to eliminate errors introduced by cable resistance and associated temperature coefficients.

ATEX / IECEx approved sensors suitable for dust (E series) and mining (M series) applications, are also available from

TABLE OF OPTIONS

CALIBRATED TRAVEL:

Factory-set to any length from 5 to

800 mm in increments of 1 mm.

ELECTRICAL INTERFACE OPTIONS

Sensors supplied with access to output 'zero' and 'span' calibration adjustments as standard. No access option available

The Positek® X005 Galvanic Isolation Amplifier is available with the

following output options; Standard: 0.5 - 9.5V or 4 - 20mA. Reverse: 9.5 - 0.5V or 20 - 4mA.

CONNECTOR/CABLE OPTIONS

Connector - Hirschmann GD series IP65 Cable[†] with M12 gland or short gland IP67

[†]Three core (black jacket) or five core (blue jacket) cable options available. Cable length >50 cm - please specify length in cm up to 15000 cm max. We recommend all customers refer to the 3 or 5-Wire Mode Connection

MOUNTING THREAD OPTIONS

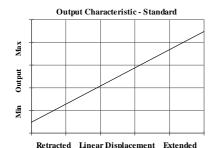
Flange 2 off 4.5 mm x 30 degree wide slots, 48 mm PCD.

M18 male thread 30 mm hex A/F, Ø30 mm seal face.

Supplied with O-ring seal.

FLANGE OPTIONS

Penny & Giles HLP100, Temposonics (M4 fixing) and Parker Hannifin cylinders versions available.











Three or Five-Wire Mode Connection FOR INTRINSICALLY SAFE SENSORS IN HAZARDOUS ATMOSPHERES

The aim of this document is to help readers who do not understand what is meant by three or five wire modes of connection between the galvanic isolation amplifier and sensor, and the factors behind them. It is by no means an in-depth technical analysis of the subject.

Whether opting for a pre-wired Positek[®] Intrinsically Safe sensor or one with a connector, choosing the right mode of connection and cable to suit the application requires careful consideration.

Interconnecting cables are not perfect conductors and offer resistance to current flow, the magnitude of resistance[†] depends on conductors resistivity, which changes with temperature, cross sectional area[‡] and length. If the voltage were to be measured at both ends of a length of wire it would be found they are different, this is known as volts drop. Volts drop changes with current flow and can be calculated using Ohm's law, it should be noted that volts drop occurs in both positive and negative conductors. The effects of volts drop can be reduced by increasing the conductors cross sectional area, this does not however eliminate the effects due to temperature variation. There are instances where large cross-section cables are not practical; for example most standard industrial connectors of the type used for sensors have a maximum conductor capacity of 0.75mm², copper prices and ease of installation are other considerations.

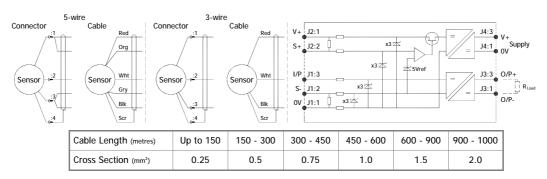
This is important because the effects of volts drop can significantly alter the perceived accuracy of the sensor which is ratiometric i.e. the output signal is directly affected by the voltage across the sensor. Changes in temperature will also be seen as gain variation in the sensor output.

Three wire mode connections are common and are suitable in most cases with short or moderate cable runs. Applications that do not require a high degree of accuracy but have cable runs, say in excess of 10m, volts drop can reduced by introducing a terminal box close to the sensor and using a larger cross-section cable for a majority of the cable run. Sensors supplied with three core cable are calibrated with the cable fitted which largely eliminates errors due to conductor resistance at room temperature however, as mentioned above, small gain errors due to temperature fluctuations should be expected.

Five wire mode connections have significant benefits as losses in the positive and negative conductors are compensated for by the galvanic isolation amplifier which can 'sense' the voltage across the sensor and dynamically adjust the output voltage so that the voltage across the sensor is correct. The effects of cable resistance and associated temperature coefficients are eliminated allowing for smaller conductors than a three wire connection for the same cable run. The amplifier can compensate for up to 15Ω per conductor with a current flow of 15mA, which is more than adequate for 150m of 0.25mm^2 cable, longer lengths will require larger conductors.

For this reason Positek® recommends five wire connections for cable lengths exceeding 10 metres in 0.25 mm² cable to preserve the full accuracy of the sensor.

See illustrations below for examples of connecting a sensor to the galvanic isolation amplifier.



The table above shows recommended conductor sizes with respect to cable length for both three and five wire connections, based on copper conductors. Three wire connections will introduce a gain reduction of 5% and a ±1% temperature dependence of gain over the range -40°C to +80°C for the cable temperature. (i.e. about -150 ppm/°C for the maximum lengths shown and less pro rata for shorter lengths.)

It should be noted that the maximum cable length, as specified in the sensor certification, takes precedence and must not be exceeded.

Positek® sensors are supplied with three core cable as standard, however five core cable can be supplied on request. The galvanic isolation amplifier is available as;

A005-*** for 'A' prefix sensors G005-*** for 'G' and 'H' prefix sensors X005-*** for 'E', 'M' and 'X' prefix sensors

 $^{\dagger}_{+}$ R = ρ L/A ρ is the resistivity of the conductor (Ω m) L is the length of conductor (m) A is the conductor cross-sectional area (m²).

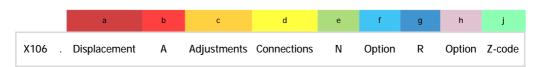
[‡]It is presumed that direct current flow is uniform across the cross-section of the wire, the galvanic isolation amplifier and sensor are a dc system.





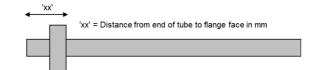


Intrinsically Safe - Gas/Vapour Atmospheres LIPS® SERIES X106 Internally Mounted Cylinder Sensor With External Electronics



a Displacement (mm)		Value		
Displacement in mm	e.g. 0 - 254 mm	254		
b Output				
Supply V dc V _s (tolerance)	Output	Code		
+5V (4.5 - 5.5V)	0.5 - 4.5V (ratiometric with supply)	Α		
c Calibration Adjustm	ents	Code		
Accessible - default		blank		
Sealed		Υ		
d Connections Cable or	Connector	Code		
Connector - Axial	IP65 DIN 43650 'C'	J		
Cable Gland	IP67 M12 - 3-core cable	Lxx		
Cable Gland	IP67 M12 - 5-core cable	LQxx		
Cable Gland	IP67 Short - 3-core cable	Mxx		
Cable Gland IP67 Short - 5-core cable MQxx				
*Supplied with 50 cm as standard, specify required cable length specified in cm. e.g. L2000 specifies cable gland with 20 metres of cable. Nb: restricted cable pull strength.				
e Probe Housing		Code		
O.D.: 20 mm	Supplied with O-ring seal	N		
f Electronics Module Mount Code				
M18x1.5 Thread	Supplied with Dowty seal	Р		
Flange Mount		Т		
a Target Tube		Code		
g Target Tube	OD: 9.45 mm			
Stainless Steel 316 OD: 9.45 mm R See P100-12 Drawing for Typical Target Installation details.				
Sec 1 100 12 Brawing for Typical	rarget installation details.			
h Target Tube Mount	ng Flange	Code		
None		U		
Penny & Giles HLP100	Please specify flange position in mm.	Vxx		
Temposonics (M4 fixing)	eg. W17.5 specifies a Tempo style	Wxx		
Parker Hannifin	flange fitted 17.5 mm from the front face	Xxx		
See TG24-11 Drawing for Target Details.				

h Z-code	Code
Calibration to suit X005 - Default	Z000
Connector IP67 M12 IEC 60947-5-2 must have options 'Y' & 'J'	Z600
Connector IP67 M12 IEC 60947-5-2 must have option 'J'	Z601
Connector with cable options 'J' or 'JQ' with length required in cm i.e. J100 specifies connector with 100cm of cable.	Z999



Note!

All Intrinsically Safe (IS) sensors must have a Z-code suffix.

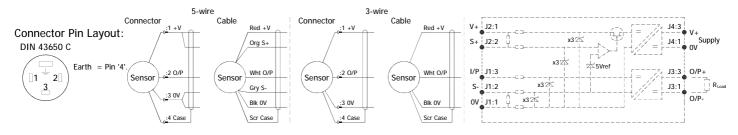
IS sensors must be used in conjunction with a Galvanic Isolation Amplifier - See X005 for Output options.



Installation Information LIPS® X106 INTERNALLY MOUNTED CYLINDER SENSOR WITH EXTERNAL ELECTRONICS INTRINSICALLY SAFE FOR HAZARDOUS GAS/VAPOUR ATMOSPHERES

For certificate number and safety parameters information for product marked EX04, see next page.

ATEX /IECEx Qualified to Intrinsic Safety Standard Certificate numbers SIRA 13ATEX2371X IECEx SIR 13.0154X			Ex II 1G Ex ia IIC T4 Ga (Ta = -40°C to +80°C)
Electronics Version	Output Description:	Supply Voltage: V _s (tolerance)	Load resistance:
EX07	0.5 - 4.5V (ratiometric with supply) [Output code 'A']	+5V (4.5 - 5.5V)	5kΩ min



Putting Into Service: The sensor must be used with a galvanic isolation barrier designed to supply the sensor with a nominal 5V and to transmit the sensor output to a safe area. The barrier parameters must not exceed:-

 $\begin{array}{lll} \text{Ui} = 11.4V & \text{Ii} = 0.20A & \text{Pi} = 0.51W \\ \text{Ci} = 1.36 \mu \text{F}^* & \text{Li} = 860 \mu \text{H}^* & \text{('Lxx', 'LQxx', 'Mxx' or 'MQxx' options)} & \text{*Figures for 1km cable} \\ \text{Ci} = 1.16 \mu \text{F} & \text{Li} = 50 \mu \text{H} & \text{('J' option)} & \text{('J' option)} & \text{`Times for 1km cable} \\ \end{array}$

The sensor is certified to be used with up to 1000m of cable, cable characteristics must not exceed:

Capacitance: \leq 200 pF/m for max. total of: 200 nF

Capacitance: \leq 200 pF/m for max. total of: 200 nF Inductance: \leq 810 nH/m for max. total of: 810 μ H

Approval only applies to specified ambient temperature range and atmospheric conditions in the range: 0.80 to 1.10 Bar, oxygen ≤ 21%.

The performance of the sensor may be affected by voltage drops associated with long cable lengths; For cable lengths exceeding 10 metres a five wire connection is recommended to eliminate errors introduced by cable resistance and associated temperature coefficients.

N.b. sensors supplied with cable, the free end must be appropriately terminated.

Special Condition for Safe Use:

The apparatus does not meet the 500 V r.m.s dielectric strength test between circuit and frame, in accordance with clause 6.3.13 of IEC 60079-11:2011. This must be taken into consideration on installation.

When using a Sensor that has an integral cable in a dust application, the free end of the cable shall be appropriately terminated for the zone of use.

Under certain extreme circumstances, the non-metallic and isolated metal parts incorporated in the enclosure of this equipment may generate an ignition-capable level of electrostatic charge. Therefore the equipment shall not be installed in a location where the external conditions are conducive to the build-up of electrostatic charge on such surfaces. This is particularly important if the equipment is installed in a zone 0 location. In addition, the equipment shall only be cleaned with a damp cloth.

Use: The sensor is designed to measure linear displacement and provide an analogue output signal.

Assembly and Dismantling: The unit is not to be serviced or dismantled and re-assembled by the user.

Maintenance: No maintenance is required. Any cleaning must be done with a damp cloth.

Gain and Offset Adjustment: (Where accessible - Typically ± 10% Min available)

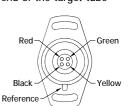
To adjust the gain or offset use a small potentiometer adjuster or screwdriver 2mm across. Do not apply too much force on the potentiometers.

Mechanical Mounting: The sensor probe intended for internal mounting in hydraulic or pneumatic cylinders; retain with a grub screw and seal with 16x2.4 N70 O-ring provided. Install the target tube using the flange provided or adhere directly into the piston rod, the end of the target tube can be proud or flush with the piston end face as required.

Mount electronics module externally on the cylinder via M18x1.5 thread or flange. The flange slots are 4.5 mm by 30 degrees wide on a 48 mm pitch.

To protect against fluid ingress seal the grub screw retaining the probe, also fit a 16 x 2.4 mm O ring on the flanged version. The threaded version is fitted with bonded seal. Water around the probe connections will impair operation.

Probe Connections: The user to solder the probe wires to the rear of electronics unit; connect colours as shown right, note reference mark in flange base or etched on threaded base. Take care not to over twist wires installing the threaded version



Calibration Adjustments

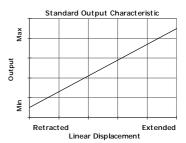






Installation Information LIPS® X106 INTERNALLY MOUNTED CYLINDER SENSOR WITH EXTERNAL ELECTRONICS INTRINSICALLY SAFE FOR HAZARDOUS GAS/VAPOUR ATMOSPHERES

Output Characteristic: Target position at Start of normal travel is 4.5 mm from body face. The output increases as the target is moved away from the sensor body, the calibrated stroke is between 5 mm and 800 mm.



Incorrect Connection Protection levels: Not protected – the sensor is not protected against either reverse polarity or over-voltage. The risk of damage should be minimal where the supply current is limited to less than 50mA.

For certificate number and safety parameters information for product marked EX07, see previous page.

ATEX Quali Certificate	fied to Intrinsic Safety Stand numbers SIRA 00ATEX2076X	ard	Ex II 1G EEx ia IIC T4 (Ta = -40°C to +80°C)
Electronics Version	Output Description:	Supply Voltage: V _s (tolerance)	Load resistance:
EX04	0.5 - 4.5V (ratiometric with supply) [Output code 'A']	+5V (4.5 - 5.5V)	5kΩ min

The barrier parameters must not exceed:-

Ui = 11.4V Ii = 0.20A Pi = 0.51W

 $Ci = 1.36 \mu F^* \qquad \qquad Li = 710 \mu H^* \quad \text{(`Lxx' or 'Mxx' options)} \quad \text{*Figures for 1km cable}$

 $Ci = 1.16\mu F$ $Li = 50\mu H$ ('J' option)

The sensor is certified to be used with up to 1000m of cable, cable characteristics must not exceed:-

Capacitance: ≤ 200 pF/m for max. total of: 200 nF Inductance: ≤ 660 nH/m for max. total of: 660 µH

With the exception of the certificate number and safety parameters above, all other notes regarding Putting Into Service, Use, Assembly and Dismantling etc. on previous page apply to sensors marked EX04 or EX07.



